Bacon Adhesives™ LCA-4LV

Version 1.1 Revision Date 04/18/2023

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Bacon Adhesives™ LCA-4LV

Product code : 100000019477

Manufacturer or supplier's details

Company : Bacon Adhesives

Address : 16731 Hale Avenue

Irvine, CA 92606

Telephone : (310) 830-9904

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy resin

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	paste
Color	white
Odor	characteristic

GHS Classification

Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitization : Category 1

GHS label elements

Hazard pictograms

Signal Word : Warning

Hazard Statements:

H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

Precautionary Statements:

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Prevention: P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ eye protection/ face protection.

Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
Calcium carbonate	471-34-1	50 - 70
Epoxy Resin	1675-54-3	30 - 50

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in

attendance.

If inhaled : Move to fresh air.

If symptoms persist, call a physician.

In case of skin contact : Wash off with soap and water.

Get medical attention immediately if irritation develops and

persists.

Remove contaminated clothing and shoes. Wash contaminated clothing before reuse.

In case of eye contact : Flush eyes with water at least 15 minutes. Get medical

attention if eye irritation develops or persists.



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If swallowed : Do NOT induce vomiting.

If victim is fully conscious, give a cupful of water.

Never give anything by mouth to an unconscious person.

Obtain medical attention.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or

carbon dioxide.

Specific extinguishing

methods

Further information : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Special protective equipment

for fire-fighters

: In the event of fire, wear self-contained breathing apparatus.

Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains.

Do not flush into surface water or sanitary sewer system.

Methods and materials for containment and cleaning up

: Soak up with inert absorbent material. Shovel into suitable container for disposal.

SECTION 7. HANDLING AND STORAGE

Technical measures : Not applicable

Advice on safe handling : No special precautions required.

Conditions for safe storage : Keep in a dry, cool place.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Bacon Adhesives™ LCA-4LV

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Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Calcium carbonate	471-34-1	PEL (Total dust)	10 mg/m3	CAL PEL
		PEL (respirable dust fraction)	5 mg/m3	CAL PEL

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally

required.

Hand protection

Material : Nitrile rubber

Eye protection : Safety glasses

Skin and body protection : Remove and wash contaminated clothing before re-use.

Protective measures : Avoid contact with skin.

Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste
Color : white
Odor : characteristic
Odor Threshold : no data available
pH : Not applicable
Melting point/freezing point : is not determined
Boiling point/boiling range : is not determined

Evaporation rate : is not determined

Flammability (solid, gas) : Not classified as a flammability hazard

Upper explosion limit : Upper flammability limit

is not determined

Lower explosion limit : Lower flammability limit

is not determined

Vapor pressure : is not determined

Density : 2.19 g/cm3

Solubility(ies)



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Water solubility : is not determined : no data available

Partition coefficient: n-

octanol/water

Autoignition temperature : is not determined

Viscosity

Viscosity, kinematic : is not determined

SECTION 10. STABILITY AND REACTIVITY

Chemical stability : The product is chemically stable.

Conditions to avoid : Not applicable

Hazardous decomposition

products

: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

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Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : To the best of our knowledge, this product does not meet the

definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more

restrictive requirements.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.

(EPOXY RESIN)

964

Class : 9 Packing group : III

Labels : Miscellaneous

Packing instruction (cargo

aircraft)

Packing instruction : 964

(passenger aircraft)

IMDG-Code

Bacon Adhesives™ LCA-4LV

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UN number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(EPOXY RESIN)

Class : 9
Packing group : III
Labels : 9
Ems Code : E-A

EmS Code : F-A, S-F Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.

(EPOXY RESIN)

Class : 9 Packing group : III

Labels : CLASS 9
ERG Code : 171
Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Respiratory or skin sensitization

Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302

EHS TPQ.

SARA 313 : This material does not contain any chemical components with known

CAS numbers that exceed the threshold (De Minimis) reporting levels

established by SARA Title III, Section 313.

Clean Air Act

Bacon Adhesives™ LCA-4LV

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This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

US State Regulations

California Prop 65 Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TCSI On the inventory, or in compliance with the inventory

TSCA All substances listed as active on the TSCA inventory

AllC On the inventory, or in compliance with the inventory

DSL All components of this product are on the Canadian DSL

ENCS On the inventory, or in compliance with the inventory

KECI On the inventory, or in compliance with the inventory

PICCS On the inventory, or in compliance with the inventory

IECSC On the inventory, or in compliance with the inventory

TECI On the inventory, or in compliance with the inventory

Inventories LegendTSCA (USA), DSL (Canada), REACH(Europe), AIIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.reguest@hbfuller.com

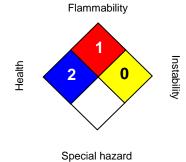
Bacon Adhesives™ LCA-4LV

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Further information

NFPA:



HMIS III:

HEALTH	2
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic



Bacon Adhesives™ BA-5

Version 1.1 Revision Date 06/14/2023

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Bacon Adhesives™ BA-5

Product code : 100000022379

Manufacturer or supplier's details

Company : H.B. Fuller Company

Address : 1200 Willow Lake Boulevard

Vadnais Heights, MN 55110

Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy curing agent

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid
Color	white
Odor	characteristic

GHS Classification

Skin corrosion : Category 1C Serious eye damage : Category 1 Skin sensitization : Category 1

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements:

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

Precautionary Statements:

Prevention: P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P272



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Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P363 Wash contaminated clothing before reuse.

Storage: P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine	68758-73-6	90 - 100
Silica, amorphous fumed	112945-52-5	5 - 10
triethylenetetramine	112-24-3	1 - 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in

attendance.

If inhaled : Move to fresh air.

If not breathing, give artificial respiration.

Keep patient warm and at rest.

Consult a physician after significant exposure.

In case of skin contact : Take off all contaminated clothing immediately.

Wash off immediately with soap and plenty of water.



Bacon Adhesives™ BA-5

Version 1.1 Revision Date 06/14/2023

Call a physician if irritation develops or persists. Wash contaminated clothing before re-use.

In case of eye contact : Hold eyelids apart and flush eyes with plenty of water for at

least 15 minutes. Get medical attention.

Protect unharmed eye.

If swallowed, call a poison control center or doctor

immediately.

Do NOT induce vomiting.

If victim is fully conscious, give a cupful of water.

If possible drink milk afterwards.

Notes to physician : No further relevant information available.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or

carbon dioxide.

Specific extinguishing

methods

Further information : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Special protective equipment

for fire-fighters

: Wear an approved positive pressure self-contained breathing

apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains.

Do not flush into surface water or sanitary sewer system.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material.
 Shovel into suitable container for disposal.

SECTION 7. HANDLING AND STORAGE

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Wear personal protective equipment.

Do not get on skin or clothing.



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Use only in an area equipped with a safety shower.

Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-

ventilated place.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Silica, amorphous fumed	112945-52-5	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3
		TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3

Engineering measures : Please take care on national and local requirements.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate risk management

measures (exhaust/ ventilation) are provided or exposure assessment demonstrates that exposures are within

recommended exposure guidelines.

Filter type : Combined particulates and organic vapor type

Hand protection

Material : butyl-rubber

Eye protection : Safety goggles

Face-shield

Ensure that eyewash stations and safety showers are close to

the workstation location.

Skin and body protection : Long sleeved clothing

Chemical resistant apron

Protective measures : Avoid contact with skin.



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Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid Color : white

Odor : characteristic
Odor Threshold : no data available
pH : Not applicable
Melting point/freezing point : is not determined
Boiling point/boiling range : is not determined
Flash point : Not applicable

Flammability (solid, gas) : Not classified as a flammability hazard

Upper explosion limit : Upper flammability limit

is not determined

is not determined

Lower explosion limit : Lower flammability limit

is not determined

Vapor pressure : is not determined

Density : 1.1 g/cm³

Solubility(ies)

Evaporation rate

Water solubility : is not determined Partition coefficient: n- : no data available

octanol/water

Autoignition temperature : is not determined
Thermal decomposition : Not applicable

Viscosity

Viscosity, kinematic : is not determined Explosive properties : Not explosive

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No further relevant information available.

Chemical stability : The product is chemically stable.

Possibility of hazardous

reactions

: Strong exothermic reaction with acids.

Conditions to avoid : No further relevant information available.

Incompatible materials : No further relevant information available.



Bacon Adhesives™ BA-5

Version 1.1 Revision Date 06/14/2023

Hazardous decomposition

products

: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Components:

triethylenetetramine:

Acute oral toxicity : LD50 Oral Rat: 2,500 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available



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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

triethylenetetramine:

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 31.1 mg/l

Exposure time: 48 h Test Method: static test

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 2.5 mg/l

Exposure time: 72 h

Test Type: flow-through test

Persistence and degradability

No data available

Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : To the best of our knowledge, this product does not meet the

definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more

practice. Consult state, local or provincial authorities for more

restrictive requirements.

Contaminated packaging : Disposal must be made according to official regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 2735

Proper shipping name : Amines, liquid, corrosive, n.o.s.

(N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine)



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8 Class Packing group Ш

Labels Corrosive Packing instruction (cargo 856

aircraft)

Packing instruction 852

(passenger aircraft)

IMDG-Code

UN 2735 **UN** number

Proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S.

nο

(N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine)

Class 8 Ш Packing group Labels 8 **EmS Code** F-A, S-B Marine pollutant

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number UN 2735

Proper shipping name Amines, liquid, corrosive, n.o.s.

(N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine)

Class 8 Packing group Ш

CORROSIVE Labels

ERG Code 153 Marine pollutant no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Respiratory or skin sensitization

Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302

EHS TPQ.



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Version 1.1 Revision Date 06/14/2023

SARA 313 : The following components are subject to reporting levels established

by SARA Title III, Section 313:

cobalt chromite blue green spinel 68187-11-1 cobalt chromite green spinel 68187-49-5

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR

61):

cobalt chromite blue green spinel 68187-11-1 cobalt chromite green spinel 68187-49-5

US State Regulations

California Prop 65 : Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA All substances listed as active on the TSCA inventory

AllC On the inventory, or in compliance with the inventory Inventories LegendTSCA (USA), DSL (Canada), REACH(Europe), AllC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com



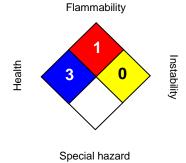
Bacon Adhesives™ BA-5

Version 1.1

Revision Date 06/14/2023

Further information





HMIS III:

HEALTH	3/
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,

2 = Moderate, 3 = High 4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.